

**STATEMENT OF WORK (SOW)**

**FOR THE REBUILD**

**OF THE**

**ASSAULT AMPHIBIOUS VEHICLE (AAV)**

**VT 525 TORQUE CONVERTER, VEHICULAR**

**NSN 2520-01-472-8956**

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OF THE  
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1.0 SCOPE. This Statement of Work (SOW), along with TM 8F152B-25&P/A establishes, sets forth tasks and identifies the work efforts that shall be performed by the Contractor in the rebuild of the Assault Amphibious Vehicle (AAV), VT 525 Torque Converter, Vehicular, National Stock Number (NSN) 2520-01-472-8956, hereafter referred to as Torque Converter. This document contains minimum requirements to restore the Torque Converter to Condition Code "A". Condition Code "A" is defined as "serviceable/issuable without qualification, new, used, repaired or reconditioned material which is serviceable and issuable to all customers without limitations or restrictions.

1.1 Background. Rebuild is defined as that maintenance technique to restore an item to a standard as near as possible to original or new condition in appearance, performance, and life expectancy. This is accomplished through complete disassembly of the item, inspection of all parts or components, repairs or replacement of worn or unserviceable parts using original manufacturing tolerances and/or specifications and subsequent reassembly of the item.

2.0 APPLICABLE DOCUMENTS. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced and the contents of this SOW, the contents of this SOW shall be the superseding requirement.

2.1 Military Standards

MIL-STD-2073-1D	DoD Standard Practice for Military Packaging
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MIL-STD-129	DoD Standard Practice for Military Marking
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2.2 Other Government Documents and Publications

DoD 4160.21-M-1	Defense Demilitarization Manual
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TM 8F152B-25&P/A	Power Plant Assembly Assault Amphibious Vehicle (AAV7A1-Models AAVP7A1, AAVC7A1, AAVR7A1)
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TM 2350-45	DMA Standard Procedures
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Engineering Drawing 2600146  
CAGE 80064

Torque Converter, Vehicular

DoD 4000.25-1-M

Military Standard Requisitioning and Issue  
Procedures (MILSTRIP)

Military Handbooks (For Guidance)

MIL-HDBK-61

Configuration Management

2.3 Industry Standards

ANSI/ISO/ASQC  
Q9001-2000

Quality Management Systems-Requirements

Industry Standards (For Guidance)

ANSI/EIA-649

National Consensus Standard for  
Configuration Management

Copies of Military Standards and Specifications are available from the DoD Single Stock Point, Document Automation and Production Service, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, commercial telephone number (215) 697-2179, DSN 442-2179 or <http://www.dodssp.daps.mil>. Copies of other Government documents and publications requirements shall be obtained through the Contracting Officer: Contracts Department (Code 891), P.O. Drawer 43019, 814 Radford Blvd., Marine Corps Logistics Bases, Albany, Georgia 31704-3019, commercial telephone number (229) 639-6761 or DSN 567. Copies of engineering drawings, if applicable, shall be obtained from Supply Chain Management Center, Attn: (Code 583-1), 814 Radford Blvd., STE 20320, Albany, Georgia 31704-0320, commercial telephone number (229) 639-6476 or DSN 567-6476.

3.0 REQUIREMENTS

3.1 General Tasks. In fulfilling the specified requirements, the Contractor shall:

a. Provide materials, labor, facilities, and services necessary to troubleshoot, test, diagnose, engineer, integrate, install, repair, rebuild, and calibrate as required to make the Torque Converter fully operational. Upon completion of the rebuild, the Torque Converter shall be Condition Code "A".

b. Conduct final on-site testing, which shall be witnessed by a Marine Corps System Command (MCSC), Assault Amphibious Vehicle Systems (AAVS), Albany, Georgia representative.

c. The Contractor shall be responsible for all structural, electrical, and mechanical requirements associated with the rebuild of the Torque Converter specified in TM 8F152B-25&P/A, TM 2350-45, and Engineering Drawing 2600146 CAGE 80064.

d. Ensure each Torque Converter meets the configuration of Engineering Drawing 2600146 CAGE 80064.

e. All mandatory replacement parts shall be replaced 100%. Economical replacement parts may be reused if they meet the applicable inspection requirements in TM 2350-45. All parts shall be disposed of in accordance with DoD 4160.21-M-1.

3.2 Detailed Tasks. The following tasks describe the different phases for the rebuild of the Torque Converter.

3.2.1 Phase - I - Rebuild. The Contractor shall receive the Torque Converter for rebuild. The Contractor shall then disassemble the Torque Converter into components and conduct the rebuild process. The Contractor shall rebuild components in accordance with the requirements in TM 8F152B-25&P/A and this SOW. The Contractor shall be responsible for supplying all equipment, tools, test equipment, and materials for the conduct of this effort. The Contractor shall be responsible for the integration and assembly of all components. The configuration identification for the Torque Converter is defined by the specifications annotated on current revision levels of Engineering Drawing 2600146 CAGE 80064. Upon completion of the rebuild, the Torque Converter shall be in Condition Code "A". A Rebuild Data Plate shall be installed in the center, in the rear below the item identification plate. The Rebuild Data Plate shall contain the following (REBUILT BY:), (INSPECTED BY:) and (DATE REBUILT:). The plate shall be no more than .008 in thickness, "2 ¾" in length and ¾" in height.

3.2.2 Phase II - Inspection, Testing, and Acceptance. Inspection, testing, and acceptance of the Torque Converter shall be conducted in accordance with TM 8F152B-25&P/A and ANSI/ISO/ASQC Q9001-2000. The Contractor shall correct any deficiencies discovered.

3.2.3 Packaging, Handling, Storage, and Transportation (PHS&T)

a. The Contractor shall be responsible for preservation and packaging for item(s) being rebuilt under the terms of this Statement of Work. Items scheduled for long-term storage or shipment to overseas destinations shall be in accordance with Level "A" requirements of MIL-STD-2037-1D, Method 20. Items scheduled for domestic shipment for immediate use or short-term storage shall be in accordance with Level "B" requirements.

b. Marking for shipment and storage shall be in accordance with MIL-STD-129.

c. The Marine Corps will provide the Contractor with the shipping address(es) for delivery of the rebuilt equipment and the Contractor shall be responsible for arranging for shipment to the pre-designated site(s). The Marine Corps will be responsible for

transportation cost associated with shipping the subject equipment to and from the Contractor.

### 3.3 Configuration Control

a. The Contractor shall apply configuration control procedures to established configuration items. The Contractor shall not implement configuration changes to an item(s) documented performance or design characteristics without prior written authorization. If deemed necessary to temporarily depart from the authorized configuration, the Contractor shall prepare and submit a Request For Deviation (RFD). MIL-HDBK-61 and ANSI/EIA-649 provide guidance for preparing RFDs.

b. The creation and submission of RFDs shall be accomplished using MEARS CREATE software, which resides at a secure web site, <https://mears1.redstone.army.mil>. For the purpose of gaining access to the web site, the Contractor shall request user-id and password privileges from the Requiring Office identified in block six of the applicable Contract Data Requirements List. The Contractor shall direct technical or functional questions concerning usage of MEARS CREATE software to the Requiring Office for guidance. The Contractor shall notify the Requiring Office by electronic mail when completed MEARS RFDs are ready for formal submission.

3.4 Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM). The Management Control Activity (MCA/Code 571-1) will coordinate GFE/GFM requests and maintain a central control system on all government owned assets in the Contractor's possession. The MCA will forward a GFE Accountability Agreement to the Contractor for signature on an annual basis to establish a chain of custody and property responsibility for Marine Corps assets. The Contractor is to acknowledge receipt of GFM to the MCA within 15 days of receipt. This can be done by mailing a copy of the DD 1348 to Materiel Management Department, Management Control Activity (Code 571-1), 814 Radford Blvd., STE 20320, Albany, GA 31704-0320 or faxing to commercial telephone number (229) 639-5498 or DSN 567-5498.

3.5 Contractor Furnished Materiel (CFM). The Contractor may requisition materiel as required in the performance of this SOW through the DoD Supply System. DoD 4000.25-1-M (MILSTRIP) Chapter 11 provides guidance to the Contractors on the requisitioning process. The decision to utilize CFM procured from the DoD Supply System shall be based upon cost effectiveness, availability of materiel and the required completion/delivery date.

### 3.6. Quality Assurance Provisions

3.6.1 The performance of the Contractor's quality of work performed, materiel provided and documents written shall be subject to in-process review and inspection by the MCSC (AAVS), Albany, Georgia representative during contract performance. Inspection may be accomplished at any work location. The MCSC (AAVS), Albany, Georgia representative shall be permitted to observe the work/tasks accomplishment and/or to conduct inspections

during normal working hours. Acceptance Tests shall be held in-plant. The MCSC (AAVS), Albany, Georgia representative requires, at a minimum, two weeks notification of acceptance test to allow for sufficient time for MCSC (AAVS), Albany, Georgia representative to witness acceptance. Inspection by the MCSC (AAVS), Albany, Georgia representative of all acceptance tests, materiel and associated lists furnished hereunder does not relieve the Contractor from any responsibility regarding defects or other failures to meet the SOW requirements which may be disclosed prior to final acceptance.

3.6.2 The Contractor shall provide and maintain a Quality System that as a minimum adheres to the requirements of ANSI/ISO/ASQC Q9001-2000. The Contractor's work shall be subject to in-process reviews and inspections for compliance with these procedures and standards by MCSC (AAVS), Albany, Georgia representatives. Noncompliance with these quality assurance procedures resulting in degraded quality of work may result in a stop-work order requiring action by the Contractor to correct the work performed and to enforce compliance with quality assurance procedures or face contract termination. Notwithstanding such inspection, it shall be the Contractor's responsibility to ensure that the entire system meets the performance requirements of this SOW.

4.0 REPORTS. All deliverables shall be submitted in hard copy to Marine Corps Systems Command Attn: (AAVS), 814 Radford Blvd., Suite 20343, Albany Georgia 31704-0343, unless directed otherwise in a Contract Data Requirements List.

4.1 Monthly Production Status Report. A Monthly Production Status Report shall be submitted summarizing the progress and status of the Torque Converter.



