

STATEMENT

OF

WORK

(SOW)

FOR THE REBUILD OF THE

AAV

M36E3 HEAD ASSEMBLY

NSN 1240-01-387-6728

SOW-03-834-1-8G828B-1/1

Dated 31 January 2001

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OF THE M36E3 HEAD ASSEMBLY
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1.0. SCOPE. This Statement of Work (SOW), along with TM 8F419B-35&P establishes and sets forth tasks and identifies the work efforts that shall be performed by the contractor in the rebuild of the Assault Amphibious Vehicle (AAV) M36E3 Head Assembly. These documents contain minimum requirements to restore the M36E3 Head Assembly to Condition Code "A". Condition Code "A" is defined as "serviceable/issuable without qualification, new, used, repaired or reconditioned materiel which is serviceable and issuable to all customers without limitations or restrictions". National Stock Number (NSN) 1240-01-387-6728 identifies the Head Assembly.

1.1 BACKGROUND. Rebuild is defined as that maintenance technique to restore an item to a standard as near as possible to original or new condition in appearance, performance, and life expectancy. This is accomplished through complete disassembly of the item; inspection of all parts or components, repair or replacement of worn or unserviceable parts using original manufacturing tolerances and/or specifications, and subsequent reassembly of the item.

2.0 APPLICABLE DOCUMENTS. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced and the contents of this SOW, the contents of this SOW shall be the superseding requirement.

2.1 Military Standards

MIL-STD-2073-1D	DoD Standard Practice for Military Packaging
MIL-STD-129	DoD Standard Practice for Military Marking

2.2 Other Government Documents and Publications

DoD 4160.21-M	Defense Materiel Disposition Manual
TM 8F419B-35&P	Maintenance Instruction and Repair Parts Intermediate and Depot M36E3 Periscope, Ungunned Weapons Station Assault Amphibious Vehicle Model 7A1 Family Of Vehicles and RAM/RS
TM 2350-45	DMA Standard Procedures
Marine Corps System Command	Head Assembly M36E3

Drawing 7004156

DoD 4000.25-1-M

MILSTRIP Manual

NAVICPINST 4491.2A

Requisitioning of Contractor Furnished
Materiel from the Federal Supply System

Military Handbooks (For Guidance)

MIL-HDBK-61

Configuration Management Guidance

2.3 Industry Standards

ANSI/ISO/ASQC Q9003-1994

Quality Systems-Model for Quality
Assurance in Final Inspection and Test

Industry Standards (For Guidance)

ANSI/EIA-649

National Consensus Standards for
Configuration Management

Copies of Military Standards and Specifications are available from the DoD Single Stock Point, Document Automation and Production Service, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, Commercial (215) 697-2179 or DSN 442-2179 or <http://www.dodssp.daps.mil>. Copies of handbooks, publications and other Government documents required by the contractor in connection with specific SOW requirements shall be obtained, in writing, from: Commander, Marine Corps Logistics Bases, Attn: (Code 876), Albany, Georgia 31704-5000. Commercial (229) 639-5818/19, or DSN 567-5818/19. Copies of Drawings and Engineering Change Proposals required by the contractor shall be obtained in writing from Life Cycle Management Center, Attn: (Code 851-3), Marine Corps Logistics Bases, 814 Radford Blvd, STE 20302 Albany Georgia 31704-3020, Commercial (229) 639-6410 or DSN 567-6410.

3.0 REQUIREMENTS

3.1 General Tasks. In fulfilling the specified requirements the contractor shall:

a. Provide materials, labor, facilities, and services necessary to troubleshoot, test, diagnose, engineer, integrate, install, rebuild, and calibrate as required to make the M36E3 Head Assembly fully operational. Upon completion of the rebuild, the M36E3 Head Assembly shall be Condition Code "A".

b. Conduct final-on-site testing, which may be witnessed by Marine Corps Logistics Bases Albany, Georgia MARCORLOGBASEALB, (Code 834-1) representative at his/her discretion.

c. The contractor shall be responsible for all structural, electrical, and mechanical requirements associated with the rebuild of the M36E3 Head Assembly specified in TM 8F419B-35&P, TM 2350-45, MIL-STD-2073-1D, and MIL-STD-129.

d. Ensure all M36E3 Head Assemblies meet the configuration of Marine Corps System Command Drawing 7004156.

e. All mandatory replacement parts identified in TM 8F419B-35&P shall be replaced 100%. Economical replacement parts may be reused if they meet the applicable inspection requirements in TM 2350-45. All parts shall be disposed of in accordance with DoD 4160.21-M.

3.2 Detailed Tasks. The following tasks describe the different phases for the rebuild of the M36E3 Head Assembly.

3.2.1 Phase I – Rebuild. The contractor shall receive M36E3 Head Assembly for rebuild. The contractor shall then disassemble the M36E3 Head Assembly into components and conduct the rebuild process. The contractor shall rebuild components in accordance with the requirements in TM 8F419B-35&P and this SOW. The contractor shall be responsible for supplying all equipment, tools, test equipment, and materiel's for the conduct of this effort. The contractor shall be responsible for the integration and assembly of all components. The configuration identification for the M36E3 Head Assembly is defined by the specifications annotated on the current revision level of Marine Corps System Command drawing 7004156. Upon completion of the rebuild, the M36E3 Head Assembly shall be in condition code "A". A Rebuild Data Plate shall be installed centered in the rear below the item identification plate. The rebuild data plate shall contain the following (REBUILT BY:) (INSPECTED BY:) and (DATE REBUILT:) The Plate shall be no more than .008" in thickness, 2 3/4" in length and 3/4" in height.

3.2.2 Phase II – Inspection, Testing, and Acceptance

Inspection, testing, and acceptance of the M36E3 Head Assembly shall be conducted in accordance with, TM 8F419B-35&P and ANSI/ISO/ASQC Q9003-1994. The contractor shall correct all deficiencies discovered.

3.2.3 Phase III- Packaging, Handling, Storage, and Transportation (PHS&T).

a. The contractor shall be responsible for preservation and packaging of the items rebuilt under the terms of this STATEMENT OF WORK. Items scheduled for long-term storage or shipment overseas destinations shall be in accordance with the Level "A" requirements of MIL-STD-2073-1D, Appendix J, and Table J.Ia. Specialized Preservation Code "DW". Items scheduled for domestic shipment, for immediate use, or short-term storage shall be to level "B" requirements.

b. Marking for shipment and storage shall be in accordance with MIL-STD-129.

c. The Marine Corps shall provide the contractor with the shipping address(es) for the delivery of the repaired equipment. The contractor shall be responsible for arranging for

shipment to the pre-designated site(s). The Marine Corps shall be responsible for transportation costs associated with shipping the subject equipment to and from the contractor.

3.3 Configuration Management

a. The Contractor shall apply configuration control procedures to established configuration items. The Contractor shall not implement configuration changes to an item's documented performance or design characteristics without, prior written authorization. If it is necessary to temporarily depart from the authorized configuration, the contractor shall prepare and submit a Request For Deviation (RFD). MIL-HDBK-61 (paragraph 4.3 and Table 4-9) and ANSI/EIA-649 (paragraph 5.3.4) provide guidance for preparing this configuration control document.

b. The creation and submission of RFDs shall be accomplished using MEARS CREATE software, which resides at a secure web site, <https://mearsweb.redstone.army.mil>. The contractor shall request User-ID and password privileges from the contracting activity for the purpose of gaining access to the web site and creating RFDs. MEARS CREATE privileges for the contractor shall be limited to two representatives and shall provide their e-mail address to the contracting agency upon request. The contractor shall notify the contracting activity by electronic mail when completed MEARS RFDs are ready for formal submission and review. The contractor shall direct technical or functional questions concerning usage of MEARS CREATE software to the contracting activity for guidance.

3.4 Government Furnished Equipment (GFE) and Government Furnished Materiel (GFM)

GFE is government owned equipment authorized by contract for use by a commercial/government contractor. It is neither consumed during production nor incorporated into any product. GFM is materiel furnished to a contractor that will be consumed during the course of production or incorporated into a product being manufactured/remanufactured under a contract/SOW. In the event the Marine Corps does have GFE/GFM requirements the Management Control Activity (MCA) at MARCORLOGBASEALB (MCA/Code 827-2) will coordinate required GFE and will maintain a central control on Marine assets in the Contractor's possession. The MCA will forward a GFE Accountability Agreement to the Contractor for signature to establish a chain of custody and property responsibility for Marine Corps assets.

3.5 Contractor Furnished Materiel (CFM)

The Marine Corps has adopted the Navy's procedures regarding CFM (NAVICPINST 4491.2A). In the event that CFM is required for repair parts, the contractor may requisition through the DoD Supply System. DoD 4000.25-1-M, (MILSTRIP) Chapter 11 authorizes contractors to requisition through the DoD Supply System.

3.6. Quality Assurance Provisions

3.6.1 The performance of the contractor's quality of work performed, material provided and documents written shall be subject to in-process review and inspection by the

MARCORLOGBASEALB (Code 834-1) representative during contract performance. Inspection may be accomplished at any work location. The MARCORLOGBASEALB (Code 834-1) representative requires at a minimum, two weeks notice of acceptance test to allow for sufficient time for MARCORLOGBASEALB (Code 834-1) representative to witness the test if he or she desires. Inspection by the MARCORLOGBASEALB (Code 834-1) representative of acceptance tests, materiel's and associated lists furnished hereunder does not relieve the contractor from any responsibility regarding defects or other failures to meet the SOW requirements which may be disclosed prior to final acceptance.

3.6.2 The contractor shall provide and maintain a Quality System that as a minimum adheres to the requirements of ANSI/ISO/ASQC Q9003-1994. The contractor's work shall be subject to in-process reviews and inspections for compliance with these procedures and standards by MARCORLOGBASEALB (Code 834-1) representative. Noncompliance with these quality assurance procedures resulting in degraded quality of work may result in a stop-work order requiring action by the contractor to correct the work performed and to enforce compliance with quality assurance procedures or face contract termination. Notwithstanding such inspection, it shall be the contractor's responsibility to ensure that the entire system meets the performance requirements of this SOW.

4.0 Report/Documentation

4.1 Report/Documentation that is required:

The contractor shall provide a Monthly Production Status Report summarizing the progress and status of the M36E3 Head Assembly.

