

**STATEMENT
OF
WORK
(SOW)**

**FOR THE REBUILD OF THE
HEAVY DUTY ENGINE REBUILD
MAINTENANCE STAND**

NSN 4910-01-117-4344

SOW-00-834-1-08491A-1/1

9 June 2000

STATEMENT OF WORK FOR THE REBUILD OF THE
HEAVY DUTY ENGINE REBUILD MAINTENANCE STAND
NSN 4910-01-117-4344

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NSN 4910-01-117-4344

1.0 SCOPE. This Statement of Work (SOW), along with Owatonna Tool Company (OTC) Form Number 100300 (Appendix A) establishes and sets forth tasks, identifies the work effort and parts list that shall be used by the contractor in the rebuild of the Heavy Duty Engine Rebuild Maintenance Stand, hereafter referred to as the Engine Stand. This document contains minimum requirements to restore the Engine Stand to Condition Code "A". Condition Code "A" is defined as "serviceable/issuable without qualification, new, used, repaired or reconditioned materiel which is serviceable and issuable to all customers without limitations or restrictions". National Stock Number (NSN) 4910-01-117-4344 identifies the Engine Stand.

1.1 BACKGROUND. Rebuild is defined as that maintenance technique to restore an item to a standard as near as possible to original or new condition in appearance, performance, and life expectancy. This is accomplished through complete disassembly of the item; inspection of all parts or components, repair or replacement of worn or unserviceable parts using original manufacturing tolerances and/or specifications and subsequent reassembly of the item.

2.0 APPLICABLE DOCUMENTS. The following documents herein form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirement.

2.1 Military Standards

MIL-STD 2073-1C	DoD Standard Practice for Military Packaging
MIL-STD-129	DoD Standard Practice for Military Marking

Military Standards (Guidance Only)

MIL-STD-973	Configuration Management
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2.2 Other Government Documents and Publications

TM 2350-45	DMA Standard Procedures
TI-4700-45/6B	Installation Of Repair/ Overhaul Data Plates- All Equipment End Items, Assemblies and Components

DTD	Multi User Engineer Change Proposal Automated Review (MEARS) Document Type Definition (DTD)
DoD 4160.21-M	Defense Utilization and Disposal Manual
DoD 4000.25-1-M	MILSTRIP Manual
NAVICPINST 4491.2A	Requisitioning of Contractor Furnished Materiel from the Federal Supply System

2.3. Industry Standards

ANSI/ISO/ASQC Q 9002-1994	Quality Systems-Model for Quality Assurance in Production, Installation, and Servicing
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Copies of Military Standards and Specifications are available from the DOD Single Stock Point, Defense Automation Production Service Philadelphia, Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, Commercial (215) 697-2179 or DSN 442-2179 or <http://www.dodssp.daps.mil>. Copies of handbooks, publications and other Government documents required by the contractor in connection with specific SOW requirements shall be obtained, in writing, from: Commander, Marine Corps Logistics Bases, Attn: (Code 876), Albany, Georgia 31704-5000, Commercial (912) 639-5818/19, or DSN 567-5818/19. Copies of Drawings and Engineering Change Proposals required by the contractor shall be obtained in writing from Life Cycle Management Center, Attn: (Code 851-3), Marine Corps Logistics Bases, 814 Radford Blvd, STE 20302 Albany Georgia, 31704-3020, Commercial (912) 639-6410 or DSN 567-6410.

3.0 REQUIREMENTS

3.1 General Tasks. In fulfilling the specified requirements, the contractor shall:

- a. Provide materiel, labor, facilities, and services necessary to troubleshoot, test, diagnose, engineer, integrate, install, repair, and rebuild as required to make the Engine Stand serviceable. Upon completion of rebuild, the Engine Stand shall be Condition Code "A".
- b. Conduct final-on-site testing, which may be witnessed by Marine Corps Logistics Base MARCORLOGBASEALB (Code 834-1) representative at his/her discretion.
- c. The contractor shall be responsible for all structural and mechanical requirements associated with the rebuild of the Engine Stand as identified in Appendix A. Marking shall be in accordance with MIL-STD-129.

d. Insure all Engine Stands meet the configuration of Appendix A.

e. All worn or damaged parts exceeding their life expectancy shall be replaced 100%. Parts may be reused if they meet the applicable inspection requirements in TM 2350-45. All parts shall be disposed of in accordance with DoD 4160.21-M.

3.2 Detailed Tasks. The following tasks describe the different phases for the rebuild of the Engine Stand.

3.2.1 Phase I - Rebuild. The contractor shall receive the Engine Stand for rebuild and proceed to disassemble it into components for conduct of the rebuild process. The contractor shall rebuild/replace components in accordance with this SOW and Appendix A. The contractor shall be responsible for supplying all equipment, tools, test equipment, and materiel for the conduct of this effort. The contractor shall be responsible for the integration and assembly of all components. The configuration of the Engine Stand is defined by Appendix A. A Rebuild Data Plate shall be installed in accordance with TI 4700-45/6B

a. Use Appendix A for the inspection and repair/replacement of item 25. Check for broken welds or bent frames. Check the condition of the protective coating. Repair/Replace as necessary.

b. Using Appendix A, check item 18 (8" dia wheel) and the condition of items 16, 17, and 19. Check the two wheels, item 24 and items 22, 23, and 26. Check for broken wheels and bearings. Repair/replace as necessary.

c. Using Appendix A, check the Hydraulic Jack System, items 5, 12, 13, 20, 21, 27, 28, and 29 for damage and missing parts. Repair/replace as necessary. To replace item 13 see note at the bottom of sheet 2 of Appendix A.

d. Check items 1 thru 11, 15, and 30 for wear, out of round, damage, or missing parts. Repair/replace as necessary.

e. Check Gearbox in Appendix A, item 10 (Worm) and item 20 (Worm Gear), for worn or missing parts. Insure the teeth on the gears are not broken or worn to the extent that proper end clearance on items 14 and 7 will be within tolerance. Repair/replace as necessary.

3.2.2 Phase II - Inspection, Testing, and Acceptance

a. The Contractor shall provide a Certificate of Conformance with the delivery of the final product attesting the product meets, or exceeds the requirements of this SOW. The Contractor shall correct any deficiencies discovered.

b. Inspection, testing, and acceptance of the Engine Stand shall be conducted in accordance with this SOW, Appendix A and ANSI/ISO/ASQC Q9002-1994.

3.2.3 Phase III - Packaging, Handling, Storage, and Transportation (PHS&T)

a. The contractor shall be responsible for the application of preservation and packaging of items being repaired under the terms of this SOW. All items scheduled for overseas destinations or long-term storage shall be in accordance with level "A" requirements of MIL-STD-2073-1C, Method 10. Items scheduled for domestic shipment, immediate use, or short-term storage shall be to level B requirements.

b. Marking shall be in accordance with MIL-STD-129.

c. The Marine Corps shall provide the contractor with shipping address (es) for delivery of the repaired equipment. The Contractor shall be responsible for arranging for shipment to the pre-designated site(s). The Marine Corps shall be responsible for transportation costs associated with shipping the subject equipment to and from the contractor.

3.3 Configuration Management

a. The contractor shall apply configuration control to established configuration items. The Contractor shall not implement a design or performance change to any item without receiving prior authorization from the contracting activity. The need to deviate from the written procedures or materiel's contained in the technical manuals/engineering drawings shall be requested by the electronic submission of a Request for Deviation/Request for Waiver (RFD/RFW). MIL-STD-973, paragraph 5.4.3 and 5.4.4, provides guidance for preparing these configuration change documents. The contractor shall be furnished with MEARS Document Type Definition (DTD) and either the associated template for the production of electronic RFD/RFWs or the MEARS CREATE application. All electronic change submissions shall be prepared in accordance with the DTD. Delivery media and formats are contained in the applicable Contract Data Requirements List (CDRL).

b. The submission of electronic files shall be accomplished by the originator placing the RFD/RFW files on the MARCORLOGBASEALB shared drive at matcomapps05/mears/foaav. The originator shall notify the contracting activity of a RFD residing on applicable server by e-mail. As an alternative to placing the RFD/RFW on the server, the originator may e-mail the document using .zip files.

3.4 Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM)

GFE is government owned equipment authorized by contract for use by a commercial/government contractor. It is neither consumed during production nor incorporated into any product. GFM is materiel furnished to a contractor that will be consumed during the course of production or incorporated into a product being manufactured/remanufactured under a contract/SOW. In the event the Marine Corps does have a GFE/GFM requirement the Management Control Activity (MCA) at

MARCORLOGBASEALB (MCA/Code 827-2), will coordinate required GFE and maintain a central control on Marine Corps assets in the contractors possession. The MCA will forward a GFE Accountability Agreement to the contractor for signature to establish a chain of custody and property responsibility for Marine Corps assets.

3.5 Contractor Furnished Material (CFM)

The Marine Corps has adopted the Navy's procedures regarding CFM (NAVICPINST 4491.2A). In the event that CFM is required for repair parts, the contractor shall requisition through the DOD Supply System. DOD 4000.25-1-M, (MILSTRIP) Chapter 11 authorizes contractors to requisition through the DoD Supply System.

3.6 Quality Assurance Provisions

3.6.1 The performance of the contractor's quality of work performed, material provided and documents written shall be subject to in-process review and inspection by the MARCORLOGBASEALB (Code 834-1) representative during contract performance. Inspection may be accomplished at any work location. The MARCORLOGBASEALB (Code 834-1) representative shall be permitted to observe the work/tasks accomplishment and/or to conduct inspections at any reasonable hour. Acceptance tests shall be held in-plant. The MARCORLOGBASEALB (Code-834-1) representative requires, at a minimum, two weeks notice prior to acceptance testing being done, allowing for sufficient time for witnessing these tests. Inspection by the MARCORLOGBASEALB (Code 834-1) representative of all acceptance tests, materiel and associated lists furnished hereunder does not relieve the contractor from any responsibility regarding defects or other failures to meet the SOW requirements which may be disclosed prior to final acceptance.

3.6.2 The contractor shall provide and maintain a Quality System that as a minimum adheres to the requirements of ANSI/ISO/ASQC Q 9002-1994. The contractor's work shall be subject to in-process reviews and inspections for compliance with these procedures and standards by MARCORLOGBASEALB (Code 834-1) representative. Noncompliance with these quality assurance procedures resulting in degraded quality of work may result in a stop-work order requiring action by the contractor to correct the work performed and to enforce compliance with quality assurance procedures or face contract termination. Notwithstanding such inspection, it shall be the contractor's responsibility to ensure that the entire system meets the performance requirements of this SOW.

4.0 REPORTS\DOCUMENTATION

4.1 Reports/Documents that are required:

a. The contractor shall provide a Monthly Parts Usage Report on each Engine Stand. The report shall be identified by Master Work Schedule Line Number (MWSLN) or Contract Number and sequenced on the Production Number.

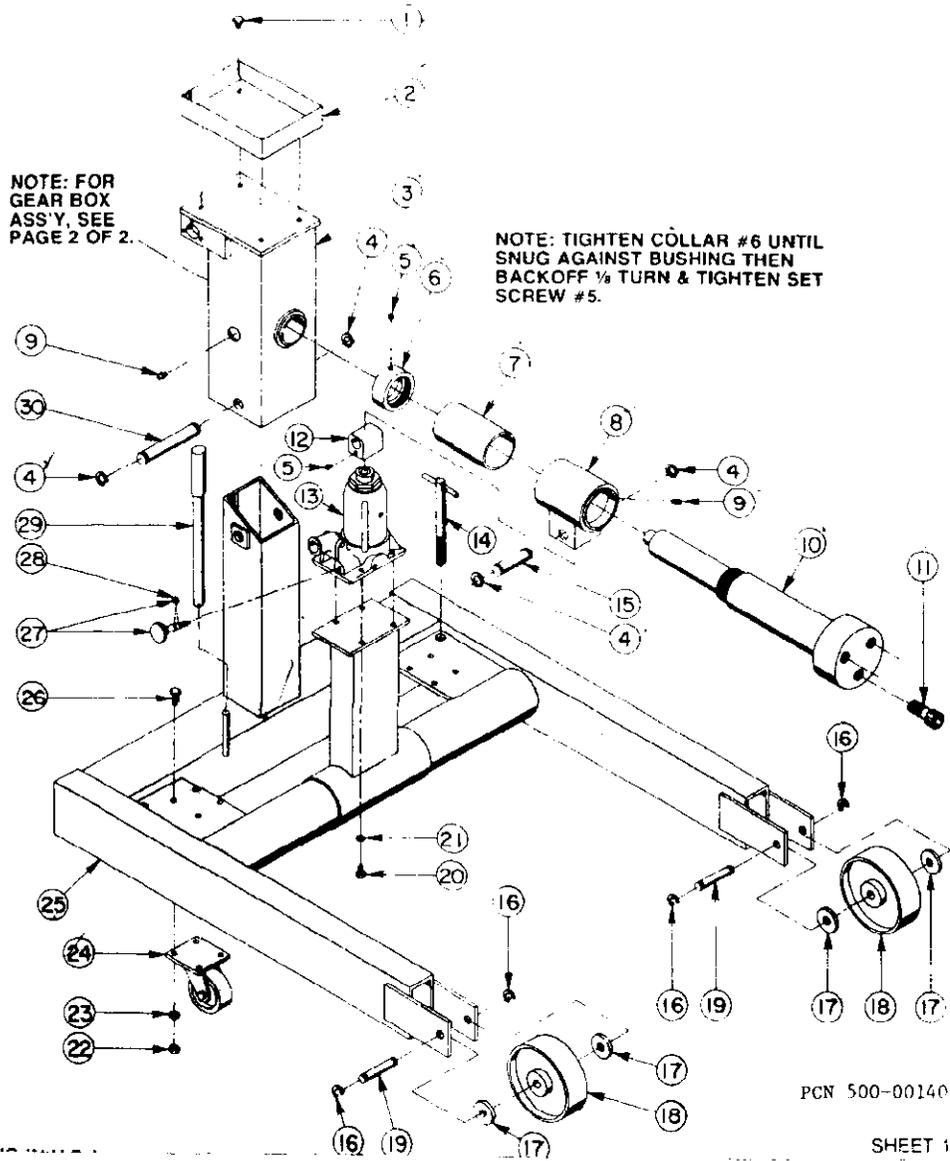
b. The contractor shall provide a monthly Production Status Report summarizing the progress and status of the Engine Stand.



PARTS LIST FOR

Form No. 100300
 TOOLS & EQUIPMENT 1750

HEAVY DUTY ENGINE REPAIR STAND



PARTS LIST (CONT'D)

Item No.	Part No.	No. Req'd	Description
✓1	12368	4	Screw, Hex Hd. Cap 3/8-16 x 1/2 Lg.
✓2	43396-WH2	1	Box, Tool
✓3	60551	1	Tube Assembly
✓4	12365	4	Retaining Ring (For 1 1/2 Shaft)
✓5	14474	2	Screw, Set 1/4-20 x 1/2 Lg.
✓6	38375	1	Collar
✓7	204531	1	Tube
✓8	43265	1	Housing Bushing
✓9	16696	2	Grease Fitting
✓10	51306	1	Shaft Assembly
✓11	12334	3	Screw, Soc. Hd. Cap 1"-8 x 2 1/2 Lg.
✓12	38378	1	Block, Jack
✓13	43166*	1	Jack, 12 Ton (Includes #27)
✓14	204522	2	Locking Screw Ass'y (For Model 1750-A)
	204522	3	Locking Screw Ass'y (For Model D-05223 ST)
✓15	204521	1	Pin
✓16	11902	4	Retaining Ring (For 3/4 Shaft)
✓17	205029	4	Spacer
✓18	17331-BK2	2	Wheel, 8" Dia
✓19	24512	2	Pin
✓20	10046	4	Screw, Hex Hd. Cap 3/8-16 x 3/4 Lg.
✓21	10247	4	Lockwasher (For 3/8 Bolt)
✓22	10204	8	Nut, Hex 3/8-16 UNC
✓23	10258	8	Washer, SAE (For 3/8 Bolt)
✓24	18002-BK2	2	Caster, Swivel
✓25	60539-BL2	1	Base, Engine Stand
✓26	10052	8	Screw, Hex Hd. Cap 3/8-16 x 1 1/4 Lg.
✓27	204725	1	Valve Ass'y. (Includes #28)
✓28	10267	2	O-Ring
✓29	200140	1	Handle Assembly
✓30	204525	1	Pin

PARTS INCLUDED BUT NOT SHOWN

✓11280	1	Decal, Trade Name
✓19802	12 Ft.	Abrasive Strip
✓38614	1	Decal, Caution
✓43385	1	Decal, Caution
✓43577	1	Decal, Revolver

*NOTE: All repair parts and service for item 13 (OTC part number 43166) 12 Ton Hydraulic Jack, with the exception of OTC part number 204725 should be handled through an authorized Walker Hydraulic Repair Station under Walker Jack part number 93229.

SHEET 2 OF 4

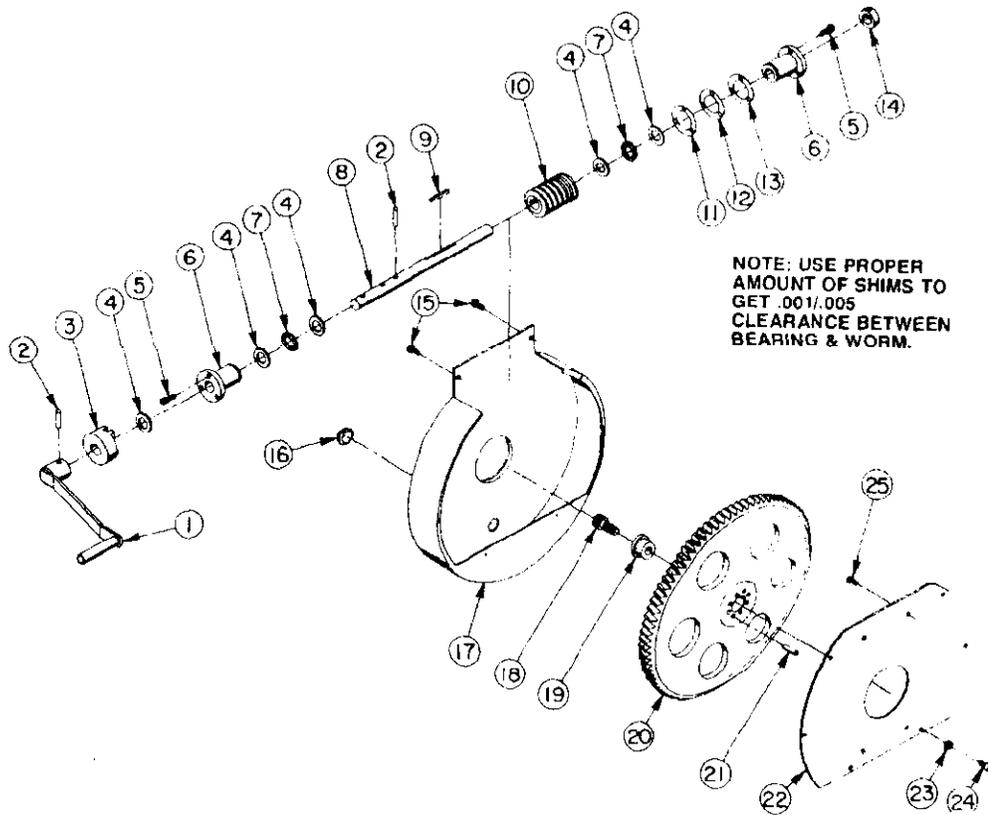
OTC
OWATONNA TOOL COMPANY
 OWATONNA, MINNESOTA 55060 U.S.A. TELEFAX 29-0816

**PARTS
 LIST
 CONT'D**

Form No. 100300
 TOOLS & EQUIPMENT . . . 1750

ENGINE STAND GEAR BOX ASSEMBLY

NOTE: TIGHTEN SET
 SCREW ON COLLAR #14
 SO THERE IS APPROX.
 .010 END PLAY IN
 SHAFT.



NOTE: USE PROPER
 AMOUNT OF SHIMS TO
 GET .001/.005
 CLEARANCE BETWEEN
 BEARING & WORM.

LITHO IN U.S.A.

SHEET 3 OF 4
 ISSUE DATE: REV. 2 OF 70

PARTS LIST (CONT'D)

Item No.	Part No.	No. Req'd	Description
1	38370	1	Handle
2	16940	2	Roll Pin, $\frac{5}{16} \times 1\frac{1}{2}$ Lg.
3	30309	1	Lock
4	12189	5	Race, Needle Thrust Bearing
5	10012	6	Screw, Soc. Hd. Cap $\frac{1}{4}$ -20 \times $\frac{7}{8}$ Lg.
6	204657	2	Bushing Assembly
7	12188	2	Bearing, Needle Thrust
8	38428	1	Shaft, Worm
9	204527	1	Key
10	19305	1	Worm
11	204602	5	Shim (.003 THK)
12	204601	3	Shim (.010 THK)
13	204600	2	Shim (.032 THK)
14	19303	1	Collar, Steel Locking
15	10175	2	Screw, Rd. Hd. $\frac{1}{4}$ -20 \times $\frac{3}{8}$ Lg.
16	19752	1	Plug, Snap
17	60554	1	Cover, Plastic Gear
18	12916	1	Screw, Soc. Hd. Cap $\frac{3}{8}$ -11 \times 1 $\frac{1}{4}$ Lg.
19	204526	1	Cap
20	51317	1	Gear, Worm
21	10496	8	Roll Pin, $\frac{5}{16} \times 1$ Lg.
22	51307-WH2	1	Plate, Back
23	12356	6	Washer, Shakeproof No. 10
24	10908	6	Screw, Self-tapping, #10 \times $\frac{1}{2}$ Lg.
25	10450	4	Screw, Rd. Hd. $\frac{1}{4}$ -20 \times $\frac{3}{8}$ Lg.

Sheet 4 of 4

CONTRACT DATA REQUIREMENTS LIST

(1 Data Item)

Form Approved
OMB No. 1704-0188

The Public reporting burden for this collection of information is authorized to average 110 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503. Please DO NOT RETURN your form to either of these addresses. Send completed form to the Government issuing Contract Officer for the contract/PR No. listed in block E.

A. CONTRACT LINE ITEM NO.	B. EXHIBIT	C. CATEGORY: TDP _____ TM _____ Other XXX
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D. SYSTEM/ITEM AAV Heavy Duty Engine Rebuild Maintenance Stand	E. CONTRACT/PR No.	F. CONTRACTOR
--	--------------------	---------------

1. DATA ITEM No. A001	2. TITLE OF DATA ITEM Production Status Report	3. SUBTITLE Monthly Production Status Report
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4. AUTHORITY (Data Acquisition Document No.) DI-MGMT-81255	5. CONTRACT REFERENCE SOW 4.1.b	6. REQUIRING OFFICE MARCORLOGBASES (834)
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7. DD 250 REQ. LT	9. DIST STATEMENT REQUIRED A	10. FREQUENCY MTHLY	12. DATE OF FIRST SUBMISSION See Blk 16	14. DISTRIBUTION		
8. APP CODE		11. AS OF DATE	13. DATE OF SUBSEQUENT SUBMISSION	a. ADDRESSEE MCLBA (834-1)	b. COPIES	
					Draft	FINAL Reg

<p>16. REMARKS</p> <p>Block 4 - Contractor format is authorized. Delete the following paragraphs. These paragraphs do not apply to this deliverable: 10.1, 10.2.3, 10.2.5, 10.2.6, and 10.2.9.</p> <p>In paragraph 10.2.1.d, "Master Work Schedule Line Number (MWSLN)" may be used in place of "contract number".</p> <p>In paragraphs 10.2.4 and 10.2.7, replace "CLIN" with "MWSLN" (Master Work Schedule Line Item Number).</p> <p>Blocks 10 and 12 – The report shall be submitted on the tenth of each month. The first submission shall be 30 days after the contract award.</p> <p>The Production Status Report shall be transmitted via E-Mail to the following address: HoffmanRE@matcom.usmc.mil</p> <p>Distribution Statement A: Approved for public release, distribution is unlimited.</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">15. TOTAL</td> <td style="width: 15%;">0</td> <td style="width: 15%;">1</td> <td style="width: 15%;">0</td> </tr> </table>	15. TOTAL	0	1	0
15. TOTAL	0	1	0		

G. PREPARED BY: R. E. Hoffman <i>[Signature]</i>	H. DATE <i>6 Jun 2002</i>	I. APPROVED BY: <i>[Signature]</i>	J. DATE <i>6 Jun 2002</i>
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17. PRICE GROUP

18. ESTIMATED
TOTAL PRICE

CONTRACT DATA REQUIREMENTS LIST

(1 Data Item)

Form Approved
OMB No. 1704-0188

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A. CONTRACT LINE ITEM NO.	B. EXHIBIT	C. CATEGORY: TDP _____ TM _____ Other <u>XXX</u>
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D. SYSTEM/ITEM AAV Heavy Duty Engine Rebuild Maintenance Stand	E. CONTRACT/PR No.	F. CONTRACTOR
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1. DATA ITEM No. B001	2. TITLE OF DATA ITEM Parts Usage Report	3. SUBTITLE Monthly Parts Usage Report
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4. AUTHORITY (Data Acquisition Document No.) DI-MISC-80704	5. CONTRACT REFERENCE SOW 4.1.a	6. REQUIRING OFFICE MARCORLOGBASES (834)
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7. DD 250 REQ. LT	9. DIST STATEMENT REQUIRED A	10. FREQUENCY MTHLY	12. DATE OF FIRST SUBMISSION See Blk 16	14. DISTRIBUTION		
8. APP CODE		11. AS OF DATE	13. DATE OF SUBSEQUENT SUBMISSION	a. ADDRESSEE	b. COPIES	
					Draft	FINAL
						Reg
						Repro

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15. TOTAL	0	1	0	

G. PREPARED BY: R. E. Hoffman <i>[Signature]</i>	H. DATE 1 Jun 2000	I. APPROVED BY: <i>[Signature]</i>	J. DATE 1 Jun 2000
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17. PRICE GROUP

18. ESTIMATED TOTAL PRICE

CONTRACT DATA REQUIREMENTS LIST

(1 Data Item)

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OMB No. 1704-0188

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A. CONTRACT LINE ITEM NO.	B. EXHIBIT	C. CATEGORY: TDP _____ TM _____ Other XXX _____
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D. SYSTEM/ITEM AAV Heavy Duty Engine Rebuild Maintenance Stand	E. CONTRACT/PR No.	F. CONTRACTOR
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1. DATA ITEM No. C001	2. TITLE OF DATA ITEM Request for Waiver (RFW)	3. SUBTITLE Configuration Management
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4. AUTHORITY (Data Acquisition Document No.) DI-CMAN-80641B	5. CONTRACT REFERENCE SOW 3.3	6. REQUIRING OFFICE MARCORLOGBASES 851
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7. DD 250 REQ LT	9. DIST STATEMENT REQUIRED A	10. FREQUENCY	12. DATE OF FIRST SUBMISSION See Blk 16	14. DISTRIBUTION		
8. APP CODE	11. AS OF DATE	13. DATE OF SUBSEQUENT SUBMISSION	a. ADDRESSEE	b. COPIES		
				Draft	FINAL	
					Reg	Repro

16. REMARKS MEARS CREATE Files shall be provided as an electronic submission. Any accompanying documentation to the MEARS text files shall be in Microsoft Office format or as a CCITT Group IV graphic file. Group IV graphic files shall have a minimum density of 600dpi. RFWs or .zip files shall be transmitted via e-mail to the following address: mbmatcomconfigmngmnt@matcom.usmc.mil Distribution Statement A: Approved for public release, distribution is unlimited.	MCLBA 851-2	0	1	0
	15. TOTAL	0	1	0

G. PREPARED BY: Doug Smith <i>Doug Smith</i>	H. DATE 6-5-00	I. APPROVED BY: <i>[Signature]</i>	J. DATE 6 Jun 2000
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17. PRICE GROUP

18. ESTIMATED TOTAL PRICE

