

STATEMENT

OF

WORK

(SOW)

FOR THE REBUILD OF THE

AAV TRAVERSE
MECHANISM

NSN 1010-01-258-9661

SOW-02-834-8C959B-1/2

Dated 29 November 2000

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THE AAV TRAVERSE MECHANISM
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1.0 SCOPE. This Statement of Work (SOW), along with TM 10004A-25&P/2 establishes and sets forth tasks and identifies the work efforts that shall be performed by the contractor in the rebuild of the Amphibious Assault Vehicle (AAV) Traverse Mechanism hereafter referred to as the Traverse Mechanism. These documents contain minimum requirements to restore the Traverse Mechanism to Condition Code "A". Condition Code "A" is defined as "serviceable/issuable without qualification, new, used, repaired or reconditioned materiel which is serviceable and issuable to all customers without limitations or restrictions". The Traverse Mechanism is identified by National Stock Number (NSN) 1010-01-258-9661.

1.1 BACKGROUND. Rebuild is defined as "That maintenance technique to restore an item to a standard as near as possible to original or new condition in appearance, performance, and life expectancy. This is accomplished through complete disassembly of the item; inspection of all parts or components, repair or replacement of worn or unserviceable parts using original manufacturing tolerances and/or specifications and subsequent reassembly of the item."

2.0 APPLICABLE DOCUMENTS. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirement.

2.1 Military Standards

MIL-STD-2073-1D	DoD Standard Practice for Military Packaging
MIL-STD-129	DoD Standard Practice for Military Marking

2.2 Other Government Documents and Publications

DoD 4160.21-M	Defense Materiel Disposition Manual
TM 10004A-25&P/2	Maintenance Instruction Upgunned Weapons Station (UGWS), Assault Amphibious Vehicle Personnel Models 7A1,AAVP7A1
TM 2350-45	DMA Standard Procedures

6289728	Naval Sea System Command Drawing for the Traverse Mechanism
DoD 4000.25-1-M	MILSTRIP Manual
NAVICPINST 4491.2A	Requisitioning of Contractor Furnished Materiel from the Federal Supply System

Military Handbooks (For Guidance)

MIL-HDBK-61	Configuration Management Guidance
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2.3. Industry Standards

ANSI/ISO/ASQC Q9003-1994	Quality Systems-Model for Quality Assurance in Final Inspection and Test
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Industry Standards (For Guidance)

ANSI/EIA-649	National Consensus Standard for Configuration Management
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Copies of Military Standards and Specifications are available from the DoD Single Stock Point, Document Automation and Production Service, Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, Commercial (215) 697-2179 or DSN 442-2179 or <http://www.dodssp.daps.mil>. Copies of other Government documents and publications required in connection with specific SOW requirements shall be obtained from: Commander, Marine Corps Logistics Bases, Attn: (Code 876), Albany, Georgia 31704-5000, Commercial (229) 639-5818/19 or DSN 567-5818/19. Copies of Drawings and Engineering Change Proposals required by the Contractor shall be obtained in writing from Life Cycle Management Center, Attn:(Code 851-3), Marine Corps Logistics Bases, 814 Radford Boulevard, STE 20302, Albany, Georgia 31704-3020, Commercial (229) 639-6410 or DSN 567-6410.

3.0 REQUIREMENTS

3.1 General Tasks In fulfilling the specified requirements, the Contractor shall:

a. Provide materials, labor, facilities, and services necessary to troubleshoot, test, diagnose, engineer, integrate, install, rebuild, and calibrate as required to make the Traverse Mechanism fully operational. Upon completion of the rebuild, the Traverse Mechanism shall be Condition Code "A".

b. Conduct final-on-site testing, which shall be witnessed by Marine Corps Logistics Bases Albany, Georgia (MARCORLOGBASEALB), (Code 834-1) representative at his/her discretion.

c. The contractor shall be responsible for all structural, electrical, and mechanical requirements associated with the rebuild of the Traverse Mechanism as specified in TM 10004A-25&P/2, TM 2350-45, MIL-STD-2073-1D, and MIL-STD-129.

d. Ensure all Traverse Mechanisms meet the configuration of Naval Sea System Command Drawing 6289728.

e. All mandatory replacement parts identified in TM 10004A-25&P/2 shall be replaced 100%. Economical replacement parts may be reused if they meet the applicable inspection requirements in TM 2350-45. All parts shall be disposed of in accordance with DoD 4160.21-M.

3.2 Detailed Tasks The following tasks describe the different phases for the rebuild of the Traverse Mechanism.

3.2.1 Phase I - Rebuild The contractor shall receive the Traverse Mechanism for rebuild. The contractor shall then disassemble the Traverse Mechanism into components and conduct the rebuild process. The contractor shall rebuild components in accordance with the requirements in TM 10004A-25&P/2 and this SOW. The Contractor shall be responsible for supplying all equipment, tools, test equipment, and materials to conduct this effort. The contractor shall be responsible for the integration and assembly of all components. The configuration identification for the Traverse Mechanism is defined by the specifications annotated on current revision level of Naval Sea System Command drawing 6289728. A Rebuild Data Plate shall be installed centered in the rear below the item identification plate. The rebuild data plate shall contain the following (REBUILT BY:) (INSPECTED BY:) and (DATE REBUILT:). The plate shall be no more than .008 in thickness, "2 3/4" in length and 3/4" in height.

3.2.2 Phase II - Inspection, Testing, and Acceptance

Inspection, testing, and acceptance of the Traverse Mechanism shall be conducted in accordance with TM 10004A-25&P/2 and ANSI/ISO/ASQC Q9003-1994. The contractor shall correct any deficiencies discovered.

3.2.3 Phase III - Packaging, Handling, Storage, and Transportation (PHS&T)

a. The contractor shall be responsible for the application of preservation and packaging for items being repaired under the terms of this SOW. Items scheduled for long-term storage or shipment overseas shall be in accordance with level "A" requirements of MIL-STD 2073-1D, Method 44. Items scheduled for domestic shipment for immediate use or short-term storage shall be to level "B" requirements.

b. Marking shall conform to MIL-STD-129.

c. The Marine Corps shall provide the contractor with the shipping address(es) for the delivery of the repaired equipment. The contractor shall be responsible for arranging for shipment to the pre-designated site(s). The Marine Corps shall be responsible for transportation costs associated with shipping the subject equipment to and from the contractor.

3.3 Configuration Control

a. The contractor shall apply configuration control procedures to established configuration items. The contractor shall not implement configuration changes to an item's documented performance or design characteristics without prior written authorization. If it is necessary to temporarily depart from the authorized configuration, the contractor shall prepare and submit a Request For Deviation. MIL-HDBK-61 (paragraph 4.3 and Table 4-9) and ANSI/EIA-649 (paragraph 5.3.4) provide guidance for preparing this configuration control document.

b. The creation and submission of RFDs shall be accomplished using MEARS CREATE software, which resides at a secure web site, <http://mearsweb.redstone.army.mil>. The contractor shall request User-ID and password privileges from the contracting activity for the purpose of gaining access to the web site and creating RFDs. MEARS CREATE privileges for the contractor shall be limited to two representatives and shall provide their e-mail address to the contracting agency upon selection. The contractor shall notify the contracting activity by e-mail when completed MEAERS RFDs are ready for formal submission and review by the contracting agency. The contractor shall direct technical or functional questions concerning usage of MEARS CREATE software to the contracting activity for guidance.

3.4 Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM)

GFE is government owned equipment authorized by contract for use by a commercial/government contractor. It is neither consumed during production nor incorporated into any product. GFM is materiel furnished to a contractor that will be consumed during the course of production or incorporated into a product being manufactured/remanufactured under a contract/SOW.

In the event the Marine Corps does have GFE/GFM requirements the Management Control Activity (MCA) at MARCORLOGBASEALB (MCA/Code 827-2) will coordinate required GFE and will maintain a central control on Marine assets in the Contractors possession. The MCA will forward a GFE Accountability Agreement to the Contractor Facility for signature to establish a chain of custody and property responsibility for Marine Corps assets.

3.5 Contractor Furnished Materiel (CFM)

The Marine Corps has adopted the Navy's procedures regarding CFM (NAVICPINST 4491.2A). In the event that CFM is required for repair parts, the contractor shall requisition through the DoD Supply System. DoD 4000.25-1-M, (MILSTRIP) Chapter 11 authorizes contractors to requisition through the DoD Supply System.

3.6. Quality Assurance Provisions

3.6.1 The performance of the contractor's quality of work performed, material provided and documents written shall be subject to in-process review and inspection by the MARCORLOGBASEALB (Code 834-1) representative during contract performance. Inspection may be accomplished at any work location. The MARCORLOGBASEALB (Code 834-1) representative requires at a minimum, two weeks notice of acceptance test to allow for sufficient time for MARCORLOGBASEALB (Code 834-1) representative to witness the test if he or she desires. Inspection by the MARCORLOGBASEALB (Code 834-1) representative of acceptance tests, materials and associated lists furnished hereunder does not relieve the contractor from any responsibility regarding defects or other failures to meet the SOW requirements which may be disclosed prior to final acceptance.

3.6.2 The contractor shall provide and maintain a Quality System that as a minimum adheres to the requirements of ANSI/ISO/ASQC Q9003-1994. The contractor's work shall be subject to in-process reviews and inspections for compliance with these procedures and standards by MARCORLOGBASEALB (Code 834-1) representative. Noncompliance with these quality assurance procedures resulting in degraded quality of work may result in a stop-work order requiring action by the contractor to correct the work performed and to enforce compliance with quality assurance procedures or face contract termination. Notwithstanding such inspection, it shall be the contractor's responsibility to ensure that the entire system meets the performance requirements of this SOW.

4.0 REPORT\DOCUMENTATION

4.1 Report/Document that is required:

The contractor shall provide a monthly Production Status Report summarizing the progress and status of the Traverse Mechanism.

