

Statement of Work (SOW)
for the Rebuild of the
AN/TPS-59(V)3
Azimuth Drive Gear Assembly
NSN 3010-01-154-9632

1.0 SCOPE. This Statement of Work (SOW) establishes, sets forth tasks and identifies the work efforts that shall be performed by the Contractor to rebuild the AN/TPS-59(V)3 Azimuth Drive Gear Assembly, NSN 3010-01-154-9632, Part Number 7327347G1, CAGE 03538, (hereafter referred to as Azimuth Drive Gear Assembly). This document contains requirements to restore the Azimuth Drive Gear Assembly to Condition Code "A". Condition Code "A" is defined as "serviceable/issuable without qualification, new, used, repaired or reconditioned material that is serviceable and is suitable to all customers without limitation or restriction, including material with more than six months shelf-life remaining".

1.1 Background. Rebuild is defined as "that maintenance technique to restore an item to a standard as near as possible to original or new condition in appearance, performance, and life expectancy. This is accomplished through a maintenance technique or complete disassembly of the item, inspection of all parts or components, repair or replacement of worn or unserviceable parts/elements using original manufacturing tolerances and/or specifications and subsequent reassembly of the item".

2.0 APPLICABLE DOCUMENTS. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplements thereto which are in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirements.

2.1 Military Standards

MIL-STD-2073-ID(1)	DoD Standard Practice for Military Packaging
MIL-STD-129	DoD Standard Practice: Military Marking for Shipment and Storage

2.2 Other Government Documents and Publications

DoD 4000.25-1-M	Military Standard Requisitioning and Issue Procedures (MILSTRIP)
Engineering Drawing 7327347, CAGE 03538	Gear Assembly, Azimuth Drive

Engineering Drawing
7327347G1, CAGE 03538

Parts List, Gear Assembly, Azimuth Drive

Engineering Drawing
7343258, CAGE 03538

Assembly Procedure, Gear Assembly, Az. Drive

Engineering Drawing
725016A2840, CAGE 03538

Support and Bearing Cap

Engineering Drawing
725016A2840G1, CAGE 03538

Parts List, Support and Bearing Cap

Military Handbooks (For Guidance)

MIL-HDBK-61

Configuration Management Guidance

2.3 Industry Standards

ANSI/ISO/ASQC Q9001-2000

Quality Management Systems-Requirements

Industry Standards (For Guidance)

ANSI/EIA-649

National Consensus Standard for Configuration Management

Copies of Military Standards and Specifications are available from the DoD Single Stock Point, Document Automation and Production Service, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, commercial telephone number (215) 697-2179 or DSN 442-2179, or on the Internet at <http://www.dodssp.daps.mil>. Copies of other government documents and publications required by contractors in connection with specific SOW requirements shall be obtained from the Commanding General (Code 586), Whse 1121, STE 20321, 814 Radford Blvd., Marine Corps Logistics Command, Albany, Georgia 31704-0321, commercial telephone number (229) 639-5818/8988 or DSN 567-5818. Copies of engineering drawings, if applicable, shall be obtained from Supply Chain Management Center, Attn: Code 566-1A, 814 Radford Blvd., STE 20320, Albany, Georgia 31704-0320, commercial telephone number (229) 639-6476 or DSN 567-6476.

3.0 REQUIREMENTS

3.1 The Contractor shall rebuild the Azimuth Drive Gear Assembly strictly in accordance with the requirements as specified in Engineering Drawing 7327347 and Parts List 7327347G1, CAGE 03538. Additionally, all seals/gaskets, bearings/bearing assemblies and the Support and Bearing Cap (Engineering Drawing 725016A2840 and Parts List 725016A2840G1, CAGE 03538) shall be replaced. Mechanical repairs, including any necessary repairs to the Azimuth Drive Gear Assembly castings, shall be performed as required. Surface preparation, to

correct/prevent corrosion damage, painting, and restenciling/ replacement of decals, shall also be accomplished on all Azimuth Drive Gear Assemblies inducted for repair. All Azimuth Drive Gear Assemblies shall be filled with the appropriate lubricant to the proper operating level and tagged accordingly. Assembly and testing shall be conducted in accordance with Assembly Procedure 7343258, CAGE 03538, and the test results shall be documented in a Test Data Report (TDR). The Contractor shall be responsible for all parts, materials, labor, facilities, tools, and test equipment necessary to rebuild the equipment in accordance with this SOW.

3.2 Packaging, Handling, Storage and Transportation (PHS&T)

3.2.1 The Contractor shall be responsible for preservation and packaging of item(s) being rebuilt under the terms of this SOW. Items scheduled for long-term storage or shipment to overseas destinations shall be in accordance with the Level "A" requirements of MIL-STD-2073-1D(1), Method 20. Items scheduled for domestic shipment for immediate use or short-term storage shall be in accordance with Level "B" requirements.

NOTE: Level "A" preservation and packaging shall normally be required due to the anticipated long-term storage requirements. Exceptions: Items that have a confirmed immediate use will be identified in writing by the Logistics Management Specialist (LMS), Marine Corps Systems Command (MCSC), Battlespace Management and Air Defense Systems (BMADS), Albany, Georgia 31704-0343.

3.2.2 Marking for shipment and storage shall be in accordance with MIL-STD-129.

3.2.3 The Marine Corps will provide the Contractor with the shipping address(es) for delivery of the repaired equipment. The Contractor shall be responsible for arranging for shipment to the pre-designated site(s). The Marine Corps will be responsible for transportation costs associated with shipping the subject equipment to and from the Contractor.

3.3 Configuration Control. The Contractor shall apply configuration control procedures to established configuration baseline items. The Contractor shall not implement configuration changes to an item's documented performance or design characteristics without prior written authorization. All permanent changes to the baseline shall be by Engineering Change Proposal (ECP). If it is necessary to temporarily depart from the authorized configuration, the Contractor shall prepare and submit a Request for Deviation (RFD). MIL-HDBK-61 and ANSI/EIA-649 provide guidance for preparing these configuration control documents.

3.4 Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM). The Management Control Activity (MCA) (Code 581-1B) will coordinate GFE/GFM requests and maintain a central control system on all government owned assets in the Contractor's possession. The MCA will forward a GFE Accountability Agreement to the Contractor for signature on an annual basis to establish a chain of custody and identify property responsibilities for Marine Corps assets. Assets being repaired will not be considered GFE/GFM. The Contractor is to acknowledge receipt of GFM to the MCA within 15 days of receipt. This can be done by mailing a copy of the DD1348 to Materiel and Distribution Management Department, Distribution

Management Branch, Management Control Activity (Code 581-1B), 814 Radford Blvd., STE 20320, Albany, Georgia 31704-0320, or by faxing a copy to commercial telephone number (229) 639-5498 or DSN 567-5498.

3.5 Contractor Furnished Materiel (CFM). The Contractor may requisition materiel as required in the performance of the SOW through the DoD Supply System. DoD 4000.25-1-M (MILSTRIP), Chapter 11, provides guidance to Contractors on the requisitioning process. The Contractor's decision to utilize CFM procured from the DoD Supply System shall be based upon cost effectiveness, availability of materiel and the required completion/delivery date.

3.6 Quality Assurance Provisions. The Contractor shall provide and maintain a Quality System that, as a minimum, adheres to the requirements of ANSI/ISO/ASQC Q9001-2000, Quality Management Systems-Requirements.

4.0 REPORTS. The Contractor shall develop a Test Data Report (TDR), in Contractor format, referencing this SOW, the NSN, part number, and serial number of the Azimuth Drive Gear Assembly. The TDR shall reference the specific paragraph of the Assembly Procedure 7343258, CAGE 03538, for all "Performance Requirements" (i.e., the allowable parameters and quantitative test results). Upon request, the Contractor shall submit a copy of the TDR via regular mail or facsimile to the Logistics Management Specialist (LMS), MCSC (BMADS). Mailing address is Commanding General, Marine Corps Systems Command, Attn: Logistics Management Specialist, BMADS, 814 Radford Blvd., STE 20343, Albany, Georgia 31704-0343. The LMS can be reached at commercial telephone number (229) 639-7618 or DSN 567-7618. Facsimiles may be sent to commercial telephone number (229) 639-6545 or DSN 567-6545, Attn: Logistics Management Specialist, BMADS.

